# **FR20 Series**

General Vector Inverter









## **ABOUT US**

FRECON Electric (Shenzhen) Co., Ltd. is a national key high-tech enterprise, a dual-soft enterprise in Shenzhen, and a professional company in the fields of industrial automation, high efficiency and energy saving, and green new energy which was founded in 2013. We have more than 16 years of experience in the development and application of frequency converters, servo drives, energy-saving control cabinets, solar inverter systems etc.









# FR20 Series Summary

FR20 series general-purpose inverter is a product developed by FRECON Electric for mid-to-high-end market applications. The entire series has built-in DC reactors, embedded SVC and VF control methods, and supports synchronous / asynchronous motor drive methods. It can be widely used in applications with high requirements for speed control accuracy, torque response speed, and low-frequency output characteristics.



#### **Features**

- Built-in DC reactor
- Standard C3 filter
- Built-in brake unit
- Built-in STO function
- Supports common DC bus solution
- Support parameter copy keyboard
- Independent air duct design
- Supports through-wall installation

<sup>\*</sup>Optional USB port (upgrade program, host computer)

#### Built-in DC reactor

- ☐ Improve the power factor:more energy saving.
- ☐ Suppress harmonics: balance the voltage fluctuation and make the output current more stable.
- ☐ Strong anti shock ability: extend the service life.

#### Built-in safe torque Stop function(STO)

- ☐ Stop the transmission in dangerous situations.
- □ Anti-error start switch.

#### High reliability design

- □ PCB three proof paint coating, high adaptability to harsh environments.
- ☐ The independent air duct is designed to effectively prevent dust from entering the interior of the frequency converter, causing faults such as short circuit and improve reliability.
- ☐ Select a cooling fan with long service life and large air volume to effectively reduce the temperature rise of the frequency converter and ensure its reliable and stable operation.

#### Speed tracking function

□ In cases where rapid start – up is required, the frequency converter can achieve a smooth and non – impact start of the motor according to the current running direction and rotational speed of the motor.

## V/F fully separated and semi-separated operation

☐ It can automatically carry out current compensation under heavy load to achieve a constant output voltage and meet the application requirements of the power supply industry.

## Convenient debugging

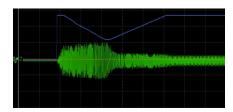
- □ Powerful background software
- □ Dedicated upload and download module, convenient parameter debugging, backup
- □ Develop dedicated application macros based on industry needs

## Oscillation suppression function

☐ When the motor oscillation is detected, the output voltage is automatically fine-tuned. And the frequency makes the motor run smoothly



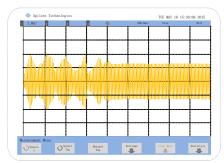
Electric reacto



Speed tracking output frequency and current waveform

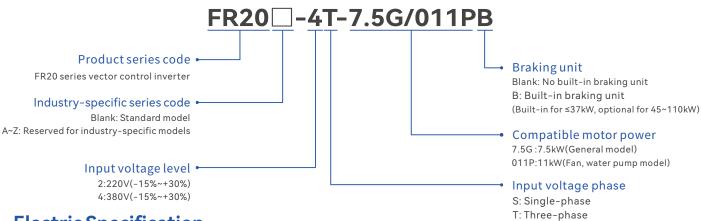


Background software



Waveform diagram of oscillation suppression

# **Model Description**



# **Electric Specification**

	Power Capacity	Rated input	Rated output	Adapted Motor							
Model	KVA	current A	current A	kW	НР						
Three phase: 380V, 50/60Hz Range: -15% ~ +30%											
FR20-4T-018G/022PB-H	24	38.5	37	18.5	25						
FR20-4T-022G/030PB-H	30	46.5	45	22	30						
FR20-4T-030G/037PB-H	40	62	60	30	40						
FR20-4T-037G/045PB-H	57	76	75	37	50						
FR20-4T-045G/055P(B)-H	69	92	91	45	60						
FR20-4T-055G/075P(B)-H	85	113	112	55	70						
FR20-4T-075G/090P(B)-H	114	157	150	75	100						
FR20-4T-090G/110P(B)-H	134	186	176	90	125						
FR20-4T-110G/132P(B)-H	160	220	210	110	150						

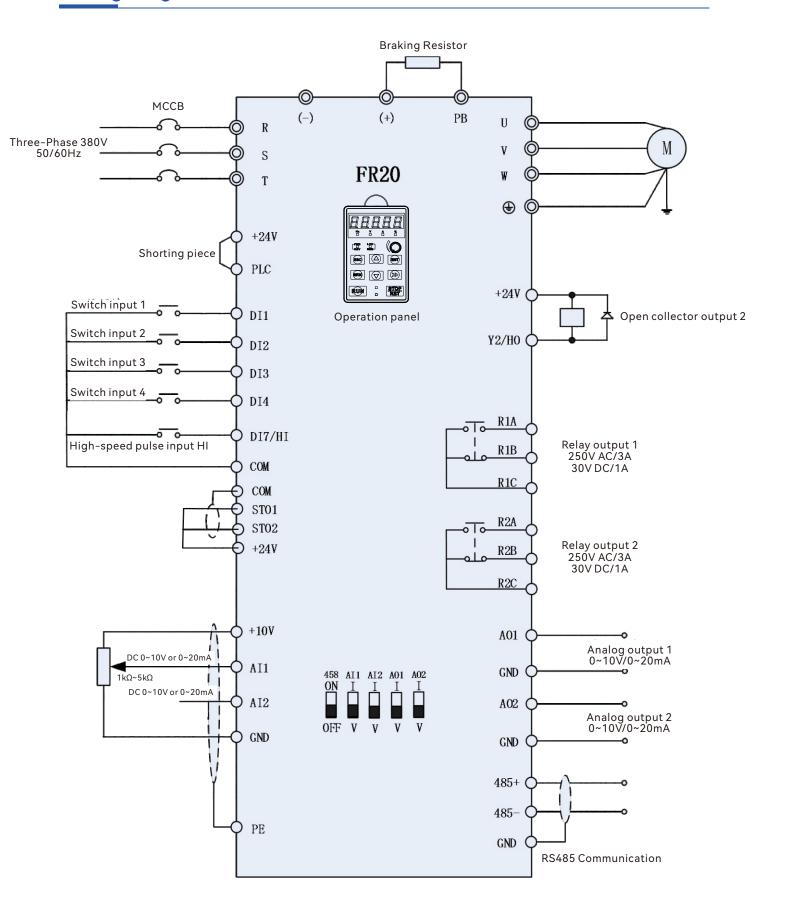
## **Installation Dimensions**

FR20-4T-110G/132P(B)-H

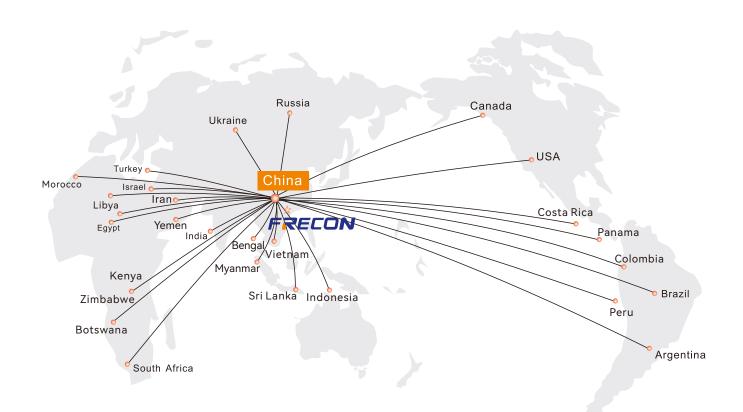
	Exter	nal an	d insta	allatio	n dime	nsions(mm)		
Model	w	W1	н	Н1	D	Installation hole		
Three phase: 3	80V, 50	)/60Hz	Range	: -15% <i>'</i>	~ +30%			
FR20-4T-018G/022PB-H	195	150	473	460	210.2	5.5		
FR20-4T-022G/030PB-H	173	150	4/3	460	210.2	5.5		
FR20-4T-030G/037PB-H	250	200	402	1	461 227	7		
FR20-4T-037G/045PB-H	250	200	483	401				
FR20-4T-045G/055P(B)-H	210	210	210	200	F / F	F22 F	2/0	7
FR20-4T-055G/075P(B)-H	310	200	545 5	523.5	260	7		
FR20-4T-075G/090P(B)-H								
FR20-4T-090G/110P(B)-H	338	270	583	561.3	308.8	9.5		

# **Technical Parameters**

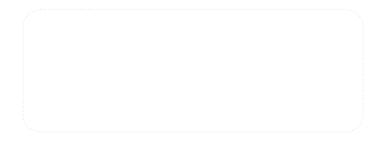
	Item	Specifications					
Innut nower	Rated input voltage (V)	3-phase 380 V (-15%~+30%)					
Input power	Rated input frequency (Hz)	r) 50Hz/60Hz, ±5%					
Output nower	Rated output voltage (V)	0∼rated input voltage, error<±3%					
Output power	Rated output frequency (Hz)	0.00~600.00 Hz, unit: 0.01Hz					
Control characteristics	Control mode	V/F control; Sensor-less vector control 1; Sensor-less vector control 2					
	Speed range	1:50 (V/f control);1:100 (sensor-less vector control 1);1:200 (sensor-less vector control 2)					
	Speed control precision	$\pm 0.5\%$ (V/F control) ; $\pm 0.2\%$ (sensor-less vector control 1 & 2)					
	Speed fluctuation	±0.3% (sensor-less vector control 1 & 2)					
	Torque response	< 10ms (sensor-less vector control 1 & 2)					
	Starting torque	0.5Hz: 150% (V/f control, sensor-less vector control 1);0.25Hz: 150% (sensor-less vector control 2)					
	Carrier frequency	0.7kHz∼16kHz					
	Overload capability	G type: 150% rated current 60s, 180% rated current 10s, 200% rated current 1s P type: 120% rated current 60s, 145% rated current 10s, 160% rated current 1s					
	Torque boost	Automatic torque boost, Manual torque boost $0.1\%\sim30.0\%$					
	V/F Curve	Three modes: linear type; multi-point type; N-th power type V/F curve (1.2th power, 1.4th power, 1.6th power, 1.8th power, 2nd power)					
	Acceleration and deceleration Curve	Line or curve acceleration and deceleration mode. Four kinds of acceleration and deceleration time, Ramp Time Range : 0.0 $\sim$ 6000.0s					
Basic	DC brake	DC brake start frequency: 0.00~Max Hz;DC brake time: 0.0s~10.0s;DC brake current:0.0%~150.0%					
functions	Jog control .	Jog frequency range: 0.00Hz∼50.00Hz; Jog acceleration/deceleration time 0.0s∼6000.0s					
	Simple PLC, multi-speed operation	Achieve up to 16 speeds via built-in PLC or control terminals					
	Built-in PID	Conveniently implement process control closed-loop control system					
	Automatic voltage regulation (AVR)	When the grid voltage changes, it can automatically keep the output voltage constant					
	Quick current limiting function	Minimize overcurrent faults and protect the normal operation of the inverter					
	Overvoltage and overspeed stall control	Automatically limit current and voltage during operation to prevent frequent over-current and over-voltage tri					
	Command source	Given the control panel, control terminal, serial communication port given					
Operate	Frequency given	9 kinds of frequency sources					
	Inputterminal	$5-way switch input terminal, 1 of which can be used as high-speed pulse input. 2DI can be expanded, compatible with active open collector NPN, PNP and dry contact input methods. \\ 2-way analog input terminal, 0~10V/0~20mA voltage and current optional, 1-way can be expanded$					
	Output terminal	$1switch\ output\ terminal, 1of\ which\ supports\ a\ maximum\ 100kHz\ high-speed\ pulse\ output.\ 2\ relay\ output\ terminals\ 2\ analog\ output\ terminals, with\ voltage\ and\ current\ selectable, can realize\ the\ output\ of\ physical\ quantities\ such\ as\ settledering frequency\ and\ output\ frequency$					
Protection	Provide fault <sub> </sub>	protection dozen: Over-current, Over-voltage, Under-voltage, Over-temperature, Over-load Etc Protection					
	LED Display	Display Parameters					
Keypad	Key lock and function selection	Realize some or all of the keys locked, scope definition section keys to prevent misuse					
	Run and stop monitoring information	In the run or stop can be set to monitor U00 group 4 objects were					
Environment	Operation Place	$Indoors, no \ direct sunlight, no \ dust, no \ corrosive \ gases, no \ flammable \ gases, no \ oil \ mist, no \ water \ vapor, no \ water \ drop \ and \ salt, etc$					
	Altitude	$0\sim\!2000\text{m},$ De-rate $1\%$ for every $100\text{m}$ when the altitude is above $1000$ meters					
	Storage temperature	-10°C $\sim$ 40°C (When environment temperature above 40°C, derating use)					
	Humidity	5~95%, condensation is not allowed					
	Vibration	Less than 5.9 m/s <sup>2</sup> (0.6g)					
	Ambient temperature	-20°C∼+70°C					
	Installation	Wall-mounted or Flange mounting					
Others	IP grade	IP20					
	Cooling method	Forced air cooling					







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